**Selection & Specification Data**

**Generic Type**
A water-based intumescent coating that consists of a vinyl acetate resin.

**Description**

**Features**
- Certified to ASTM E119/UL 263
- Decorative aesthetic coating - provides a hard, durable, architectural finish.
- Well suited for residential and commercial applications
- Space saving - ideal for applications when additional layers of gypsum cannot be installed
- Compatible with most topcoats (though not required)
- Thin film coating - offers an economical solution to alternative fireproofing
- Low VOC, LEED compliant
- Easy repair - if damaged, product can be patched easily

**Color**
White

**Finish**
Smooth

**Primer**
Wood: Recommended but not required
Gypsum: Not required

*Some tape/mud/putty products will better receive intumescent paint if first primed.

**Topcoat**
For interior conditioned space, topcoating is not required but may be applied for aesthetic purposes.

Product must be topcoated if there are environmental exposure requirements. Refer to FlameOFF® Coatings, Inc. technical support.

Intumescent coating must be applied to the required DFT and fully cured before topcoat is applied.

**Thickness Per Coat**
Recommended 20-35 Mil WFT

*Range: 15-45 Mil WFT. Maximum thickness per coat depends upon applicator experience, substrate, and job site conditions.

**Solids Content**
By Volume 71%

**Theoretical Coverage Rates**
1075 sq ft/gallon at 1 mil (1002 m² / at 25 microns)
36 sq ft/gallon at 30 mils (3.3 2 m / at 750 microns)

**VOC Values**
As Supplied 0.06 lbs/gal (7 g/l)

---

**Testing / Certification**

This product is ICC-ES Listed and UL Classified for various applications. It has been tested at Underwriters Laboratories in accordance with ASTM E119/UL 263 Fire Endurance requirements to meet the 2 hour Scale requirement of IBC/NFPA Building Codes.

*See ICC Reports Directory
*See UL Fire Resistance Directory R38327

---

**Required DFT**

<table>
<thead>
<tr>
<th>Substrate</th>
<th>Required Dry Film Thickness &amp; Corresponding Coverage Rate</th>
</tr>
</thead>
<tbody>
<tr>
<td>5/8&quot; Type X Gypsum</td>
<td>45 Mils DFT 25 sq ft/gal</td>
</tr>
<tr>
<td>1/2&quot; Regular Gypsum</td>
<td>X</td>
</tr>
<tr>
<td>Wood</td>
<td>X</td>
</tr>
</tbody>
</table>

*ASTM E119 1 and 2 hour ratings
**ASTM E84 Class A flame spread and smoke development rating

---

**Packaging, Handling & Storage**

<table>
<thead>
<tr>
<th>Property</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Shelf Life</strong></td>
<td>12 Months</td>
</tr>
<tr>
<td></td>
<td>Shelf life when kept at recommended storage conditions and in original unopened containers.</td>
</tr>
<tr>
<td><strong>Shipping Weight</strong></td>
<td>64 lbs per 5 gal pail</td>
</tr>
<tr>
<td><strong>Flash Point</strong></td>
<td>(Setalash) 93°F (30°C)</td>
</tr>
<tr>
<td><strong>Storage</strong></td>
<td>Store indoors in a dry environment between 45°F and 105°F (7°C and 40°C)</td>
</tr>
<tr>
<td><strong>Packaging</strong></td>
<td>5 Gal</td>
</tr>
<tr>
<td></td>
<td>This product is proudly manufactured in the USA</td>
</tr>
</tbody>
</table>

---

Phone: (866) 598-8470  Email: info@flameoffcoatings.com  Web: www.flameoffcoatings.com

FlameOFF® Coatings, Inc. owns and certifies all data in this document. This document may not be altered by anyone other than FlameOFF® Coatings, Inc.

The data and suggested formulations in this bulletin are based on information believed to be reliable and are offered solely for evaluation, investigation and verification of numerous factors affecting results. FlameOFF® Coatings, Inc. products are sold with the understanding the purchasers will make their own tests to determine the suitability of these products for the particular use. We assume no liability or responsibility for any damage to person or property resulting from or incident to the use of our products. Statements concerning the use of FlameOFF® Coatings, Inc. products are not be construed as recommending the infringement of any patent, and no liability for infringement arising out of any such use is assumed.

Revised 6/1/2020
Submittal Data Sheet
Gypsum/Wood

Application Equipment Guidelines

General equipment guidelines are given below, and may need to be modified depending on individual jobsite conditions. See Application Guide for full application details. Contact FlameOFF® Coatings with any questions.

Airless Spray
Use 1.0 gal. per minute electric airless (minimum) to provide an operating pressure of 3,000 p.s.i. (140 kg/cm²).
** Remove rock catcher from siphon tube.**

Spray Gun
Contractor Gun (with filter removed) or equivalent

Spray Tips
0.021" - 0.025"

Fan Size
4"-10" (depending on section being sprayed)

Hose Length
50' (15 m) maximum

Material Hose
1/2" I.D.

** Listed here are general equipment guidelines for the application of this product. Job site conditions may require modifications to these guidelines to achieve the desired results.**

Mixing & Thinning

Thinning
DO NOT THIN or alter in any way.

Mixer
Use 1/2" electric or air driven drill with a slotted paddle mixer (300 rpm under load)

Mixing
Product must be mixed using a 1/2" electric air driven drill with a slotted paddle or Jiffy mixer blade. Mix material for a minimum of 5 minutes to achieve the necessary texture required before spraying.

Application Conditions and Curing Schedule

<table>
<thead>
<tr>
<th>Surface Temp. &amp; 50% Relative Humidity</th>
<th>Condition</th>
<th>Material</th>
<th>Humidity</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Handle</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>70 °F (21 °C)</td>
<td>Handle</td>
<td>Recast (spray)</td>
<td>Recast (brush)</td>
</tr>
<tr>
<td></td>
<td>24 Hours</td>
<td>7-8 hours</td>
<td>2-3 hours</td>
</tr>
</tbody>
</table>

**Curing times are dependent upon temperature, ventilation, and humidity. Lower temperatures will slow down the curing process, higher temperatures will speed up the curing process. Additional ventilation (add fan may expedite curing process. For optimum curing, it is recommended to apply coats at 20-45 mils wet per coat. Material is ready to be topcoated when an average Shore D hardness of 70 is achieved.**

**See Application Guide for full application details.**

Application Procedures

General
Product may be applied by brush or spray application. Do not apply with a roller. Spray application is recommended for the optimum appearance.

Airless Spray
A single coat built up with a number of quick passes allows greater control over quantities, thickness and finish.
**Note - In most conditions, it is advantageous to apply two thin coats rather than one thick coat.**

Application Rates

Spray: 20-45 Mils Wet Film Thickness
Brush: 10 Mils Wet Film Thickness

Wet Film Thickness
Frequent thickness measurements with a wet film gauge are recommended during the application process to ensure uniform thickness.

Cleanup & Safety

Cleanup
Flush pump, gun, tips, hoses and mixer with hot water at least once per day.

Safety
Follow all safety precautions on the product Material Safety Data Sheet.

Overspray
All adjacent and finished surfaces shall be protected from damage and overspray.

Maintenance

General
If coating becomes damaged, rebuild the required thickness by spray or brush. When dry, smooth and finished, topcoat may be applied. The repair area must follow all surface preparation requirements before reapplying the coating. The coating must be built back to the original thickness.